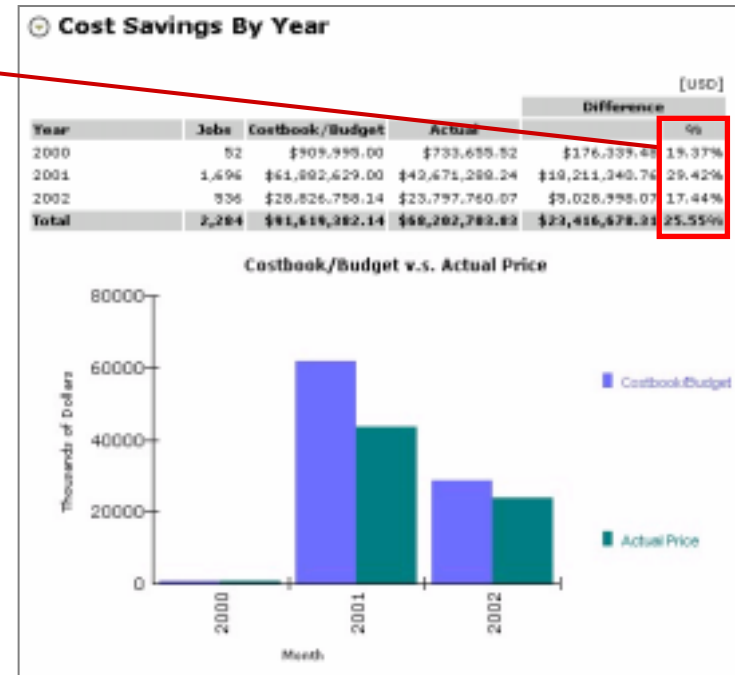




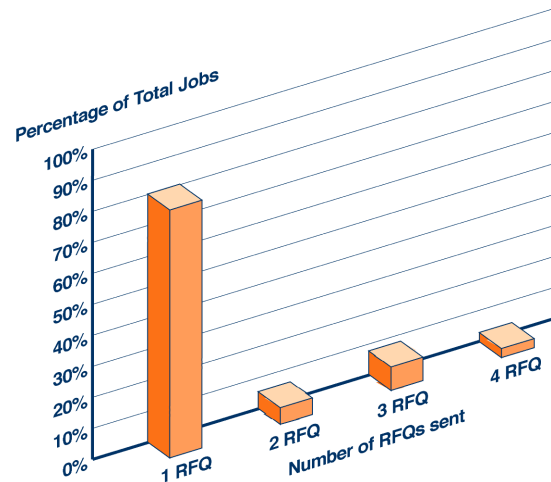
Value Proposition

Opportunity

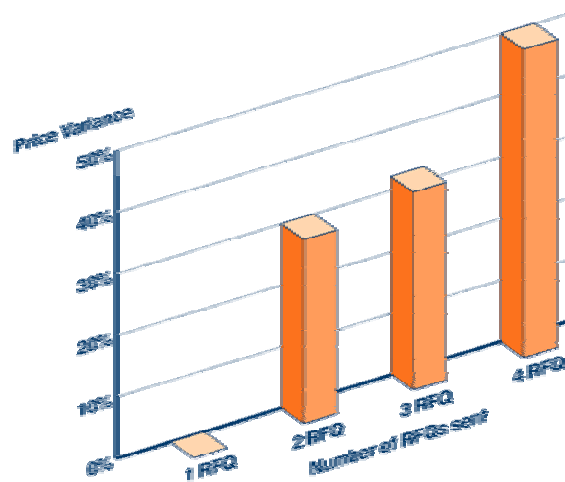
- Sound print spend management
 - Visibility into enterprise-wide print spend
 - Secure volume-based supplier contracts
- Significant recurring savings
 - Eliminate maverick spending
 - Improve compliance
 - Reduce errors, reworks, and rush charges
- Reliability, Timeliness and Accuracy
 - Select the right printer for the job
 - Reduce Cycle-time



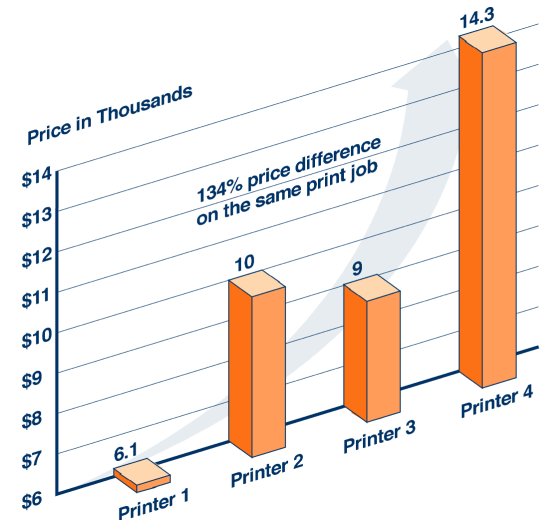
Real Data – A Compelling Story



Key Takeaway: The majority of jobs are being single-sourced. This gives you little or no pricing leverage and minimal visibility into the key components of your cost.

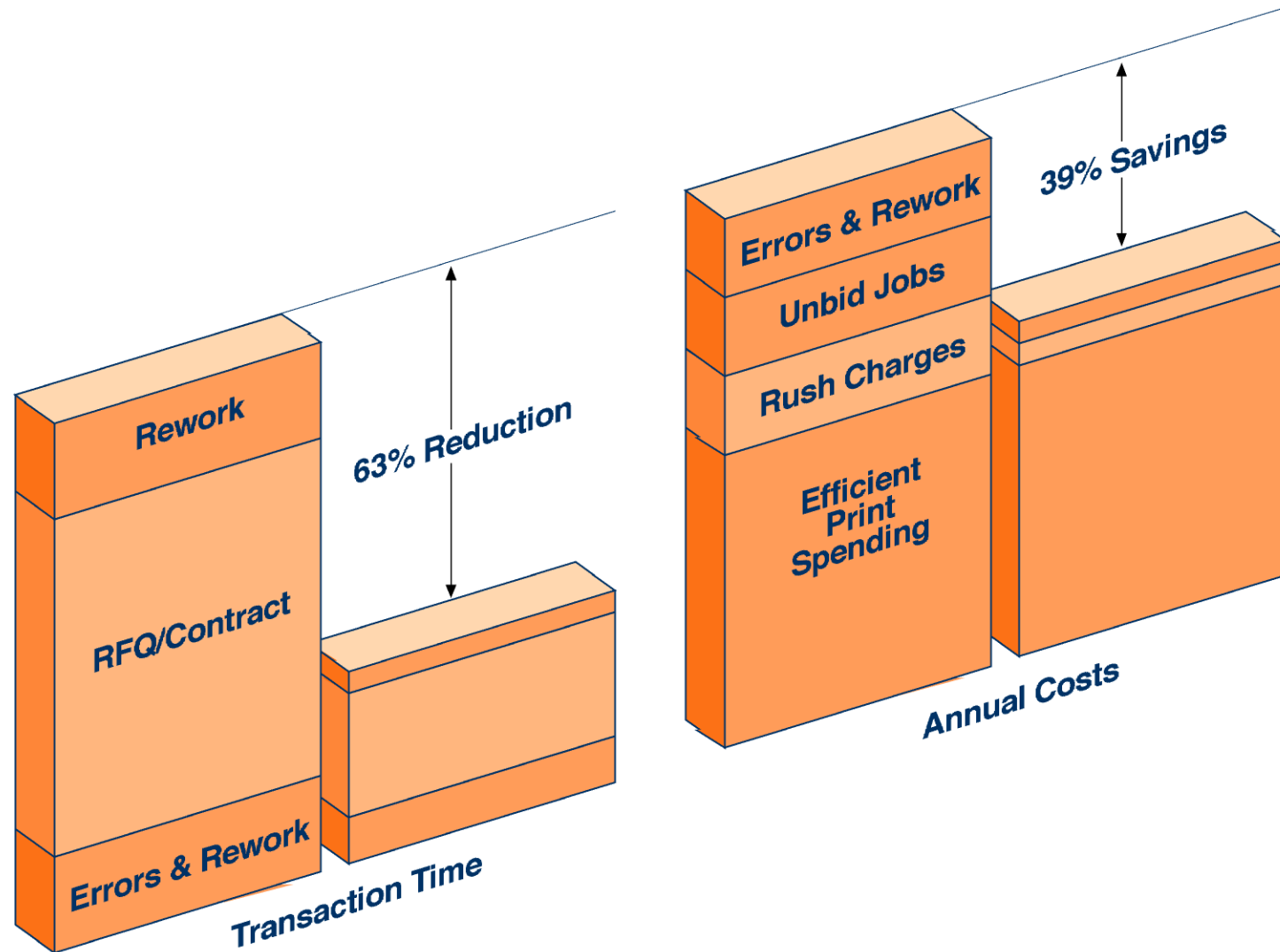


Key Takeaway: By sending your RFQs to 3+ printers, you increase the probability for greater price variance.



Key Takeaway: Even after an aggressive strategic sourcing effort, this company saw a 134% price variance. It all comes down to **CAPACITY** and **CAPABILITY** at any given point in time.

Savings study



**Source: McKinsey & Company analysis of benefits for major manufacturer*

Powerful Information

Base Product Summary Report			
Product	Printer Name	Order Amount	Percent Contribution
Inserts			\$11,374,591
	Printer (confidential)	\$3,017,846	26.5%
	""	\$2,043,397	18.0%
	""	\$1,651,163	14.5%
	""	\$1,131,879	10.0%
	""	\$932,274	8.2%
	""	\$499,914	4.4%
	""	\$460,835	4.1%
	""	\$329,061	2.9%
	""	\$286,565	2.5%
	""	\$270,718	2.4%
	""	\$198,535	1.7%
	""	\$175,532	1.5%
	""	\$156,207	1.4%
	""	\$52,584	0.5%
	""	\$48,246	0.4%
	""	\$35,111	0.3%
	""	\$27,181	0.2%
	""	\$12,836	0.1%
	""	\$10,878	0.1%
	""	\$7,340	0.1%
	""	\$6,345	0.1%
	""	\$6,200	0.1%
	""	\$3,280	0.0%

Base Product Summary Report			
Product Type	Printer Name	Order Amount	Percent Contribution
Brochures And Pamphlets			\$5,049,999
	Printer (confidential)	\$2,444,321	48.4%
	""	\$909,560	18.0%
	""	\$359,488	7.1%
	""	\$301,431	6.0%
	""	\$190,964	3.8%
	""	\$192,613	3.8%
	""	\$176,668	3.5%
	""	\$126,537	2.5%
	""	\$105,872	2.1%
	""	\$79,332	1.6%
	""	\$52,046	1.0%
	""	\$20,019	0.4%
	""	\$19,625	0.4%
	""	\$13,640	0.3%
	""	\$11,764	0.2%
	""	\$8,377	0.2%
	""	\$8,279	0.2%
	""	\$2,667	0.1%
	""	\$2,627	0.1%
	""	\$6,682	0.1%
	""	\$6,500	0.1%
	""	\$2,975	0.1%
	""	\$1,955	0.0%

Powerful Information

Quote Analysis Report

Report Date: 3/1/02 to 3/31/02

Order Date	Project No.	Project	No. Quotes	Winning Bid	Variance Winning/Min
3/1/2002	H23	Coupons	2	\$13,640	\$1,236
3/2/2002	JP92	POP materials	3	\$52,046	\$5,650
3/3/2002	F22	Add-in packs	2	\$12,277	\$1,336
3/4/2002	SM2001	Wrappers	3	\$24,584	\$3,680
3/5/2002	HSP211	Sell sheets	2	\$11,785	\$0
3/5/2002	F02	Coupons	4	\$16,668	\$0
3/7/2002	W211	POP materials	2	\$11,107	\$0
3/8/2002	JP10	Add-in packs	1	\$4,086	\$690
3/9/2002	HSP201	Wrappers	1	\$8,279	\$240
3/10/2002	F101	Coupons	2	\$13,301	\$1,222
3/11/2002	W202	POP materials	3	\$20,019	\$2,300
3/12/2002	JP99	Labels	2	\$19,445	\$0
3/13/2002	HSP11	Wrappers	1	\$3,603	\$0
3/14/2002	AR1B	Add-in packs	4	\$15,872	\$550
3/15/2002	F20	Coupons	5	\$19,964	\$990
3/16/2002	WP011	Labels	4	\$12,537	\$0
3/17/2002	HSP101	Labels	3	\$24,375	\$1,450
3/18/2002	JP33	Wrappers	5	\$30,131	\$0
3/22/2002	F22	Sell sheets	1	\$8,377	\$0
3/31/2002	WP033	Labels	5	\$19,213	\$0



A Case in Print

Print category

- 6 “centralized” buying groups
- Not yet strategically sourced
- Moving all buying to Ariba
- Spends \$60-80M in print
- Vendor base: 25+
- US rolling out now
- UK in planning phase

Product Types

- ✓ posters
- ✓ letterhead
- ✓ flyers
- ✓ presentation covers/tabs
- ✓ financial documents
- ✓ cards
- ✓ brochures
- ✓ envelopes

E-procurement selection criteria

- Print domain expertise
- Financial stability
- Single enterprise-wide system accommodating disparate divisional needs
- Efficient capability for multiple bid process and allows for strict project control of orders.
- Printcafe solution generated the highest expectations for savings

Approach to Integration with Ariba

- Complimentary – *each application will rely on the strengths of the other system to create a stronger solution.*
- Seamless – *relevant data will pass between the two applications transparently*
- Efficient – *buyers will be free of double entry while logically navigating through the applications*

Procurement Objectives

Visibility

- Ability to perform detailed analysis of firm-wide print procurement activities
- Facilitation of communication across divisions

Standardization

- Ability to easily enforce and roll-out new corporate branding policies
- Availability of key information to print buyers across the organization
- Standardize print procurement process across all groups

Vendor Management

- Reduction of vendor base
- Ability to analyze printer compliance and competitiveness
- Ability to select the most appropriate printer for each job

Compliance

- Ability to enforce policy to pay invoices for projects purchased online
- Seamless procurement process with integration with Purchasing OnLine

Cost Savings

- Vendor consolidation and collaboration
- Reduction of errors and reworks

Current Operation Environment

Strong Suppliers

- Dependable vendor base
- Established history
- Strong knowledge of vendor capabilities

Efficient Processes

- Short turnaround time
- Higher internal and external customer satisfaction
- Departmentally leveraged spend

Empowered Buyers

- Timely decision-making by management and staff
- Multiple bidding analysis where applicable

Effective Results

- Focused on product and service quality
- Managed budget spend
- Established reporting and invoicing practices

Initial Weaknesses

- Does not optimize ML's Purchasing Power
 - \$85MM print spend in 2000
- Large number of vendors (150+)
- Distributed/Decentralized Procurement Environment
- Agency spend mark-up
- Lack of financial controls and audit reporting
- Inefficient invoice and workflow management

Major E-Commerce Benefits

- End to end solution; Design to Production to Invoicing
- Easier broadcast of RFPs to vendors
- Time-saving efficiencies
- Improved vendor database management
- Workflow management accountability
- Access to historical data for reporting
- Streamline payment process (EDI)
- Leverage ML Purchase Power

Future Steps

- Expand Commitment to E-procurement for print
- Further evaluation of vendors with greater participation of product group
- Mandate system usage by print buyers
- Maintain communication regarding system functionality
- Form user groups



Questions and Answers