



Defining the process

Defining the Processes

- Demand
- Processing
- communication
- payment
- Reporting

Merging Strategies

- Business
- Implementation
- Control

Implementation

- Phase Management
- Staffing

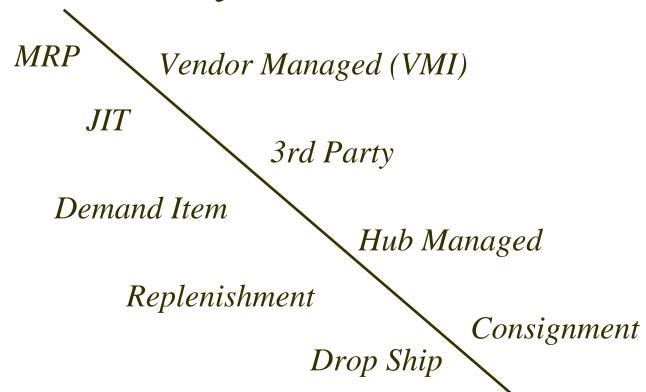






DEMAND

Inventory



Peóple



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Inventory

DEMAND

Site / Plant Maintenance

OEM

Equip Maintenance

Catalogs

Physical Services

Sub Contracting

People







OUTBOUND

PROCESSING

DEMAND

REQUISITIONS

- Systems
- People

Pre-Spend

• DSI(Direct Signatory Invoices)

INBOUND



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PROCESSING

OUTBOUND

DIRECT

- VERBAL
- P-CARD

APPROVALS

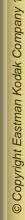
- Requisitions
- Orders
- Spend

ORDERS

- Contract Releases
- Demand orders
- Transfers

DEMAND

INBOUND







Communication

Demands

TRADITIONAL

- PAPER
- *EDI*
- FAX
- E-MAIL
- VERBAL

FREIGHT

NOTICES

BUSINESS TO BUSINESS

- INTERNET
- INTRANET
- P-CARD

DEMAND PROCESSING

CERTIFICATIONS

EXPECTATED DELIVERY





PAYMENT

Traditional

- Paper Check
- Cash

Alternative

- Barter Trade
- Counter Trade
- "Gratuity"

DEMAND -

PROCESSING

COMMUNICATION

Electronic

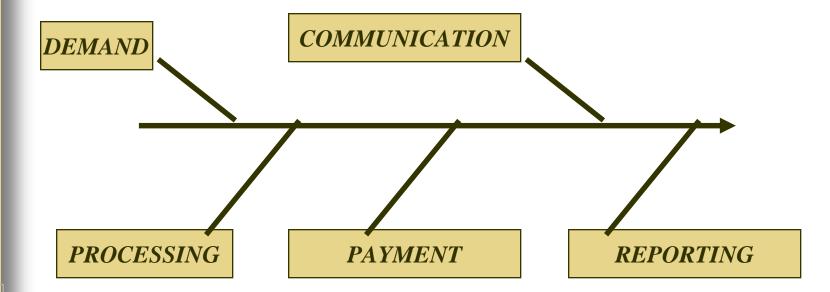
- *EDI*
- *ACH*
- Wire Transfer
- P-Card

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FULL PROCESS









STRATEGIES



- **Direction**
- Philosophy
- **Implementation**
 - Integration
 - Scope Creep
 - Influence
 - **Technology**
 - **New Staff**
- **Control**
 - Scope Creep











PHASE IMPLEMENTATION

Phase Management

- Over what time ?
- Which Project(s)
- When?

Staffing Issues

- Dedicated Resources
- Contracting
- Project Management
- SME's (Subject Matter Experts)
 - 40 % New processes
 - 60 % Re-engineered processes
 - 0 % Stay as the Same process







One common system for a world of needs



Re-engineering

- Started in 1993 for Procurement
- Created a new direction
 - Uniform
 - Single Global sub-processes
 - Strategic linkages to Organizations
 - Key Elements of operation
 - Process centered
 - Focused Business Processes
 - Eliminated non-value added efforts

Purchasing Process Map services Senior Executives, BU, Mfg. & R&D Mgrs Sales & Marketing Product & Technology Mapping New Product Needs Current Product Improvements Capital Planning and goods Fechnical & Transaction **Executive Purchasing Purchasing Strategy** requiring **Planning Process Process** Other Processes Suppliers **Supplier** Relationship & Performance **Transaction** Mgmt. Process Chain and Order Fulfillment **Process Enable Early Purchasing Functional Excellence Involvement** Supply **R&D** and Product Design Personnel KxCP



ERP is the Program

- It is the TOOL to implement the
 - Business Re-engineering
 - Direction and decisions already made
 - Corporate Sponsorship
- SAP was the software for us
 - Highly Integrate
 - Single Global Instance
 - Uniform Processes

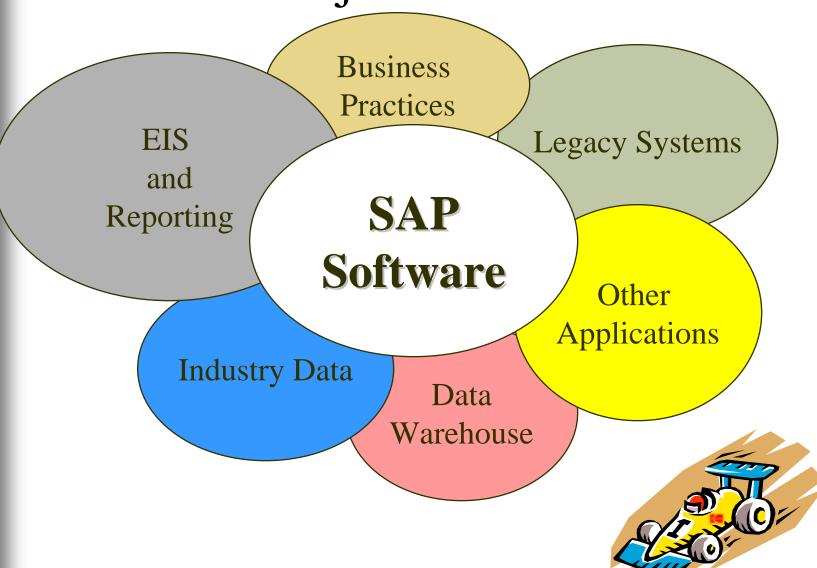






ERP

is more then just the software



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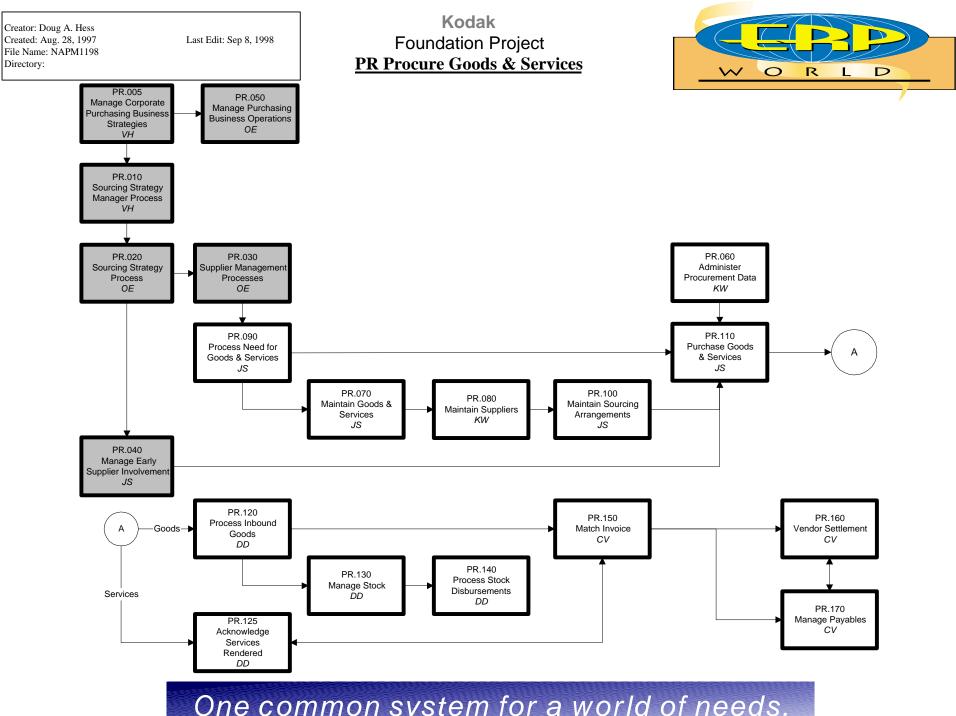


Purchasing Progress

- 12,000 of some 150,000 World Wide Vendors installed
- 1700 estimated duplicates eliminated
- Integrated Global single process solution(s) for Procurement
 - No Specialization by Country except for Payables due to Local Laws



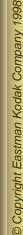






Procurement Processes

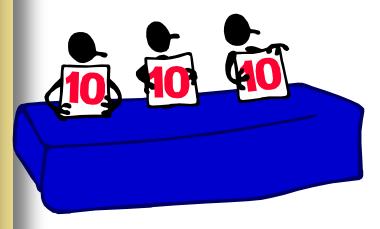
- 21 Sub-processes
 with
- 65 Integration points creating
- 155 Scenarios driving
- 267 Test Cases







Critical Factors



- Hierarchy
- Consolidated Vendor Master
- Uniform Processes
 - Administration
 - Requisitioning
 - Electronic Commerce
- Data Quality



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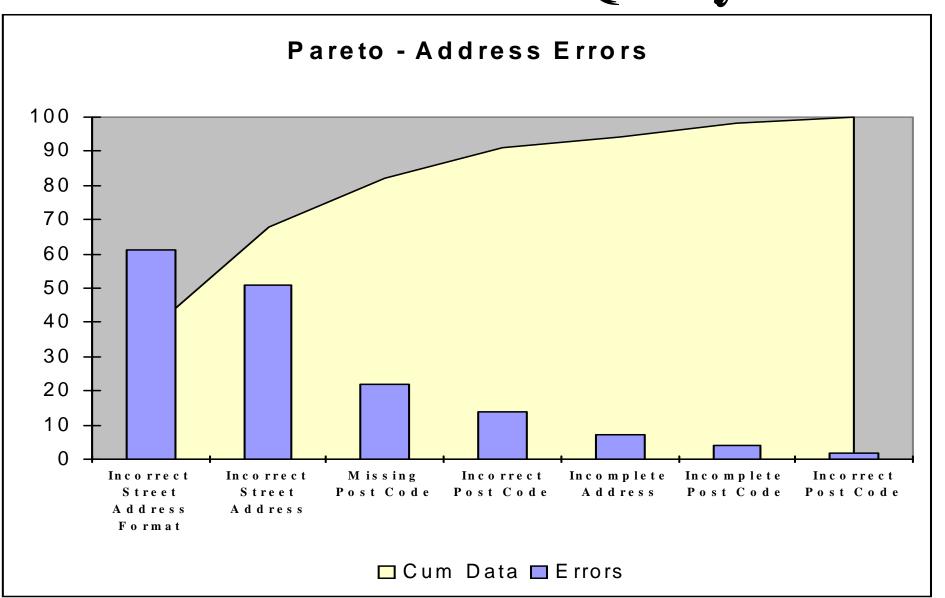




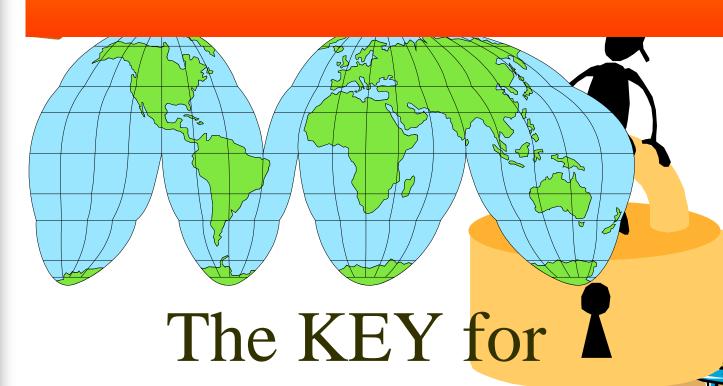
It's not a GIFT!

What costs is Poor Data Quality !

Data Quality Statistics







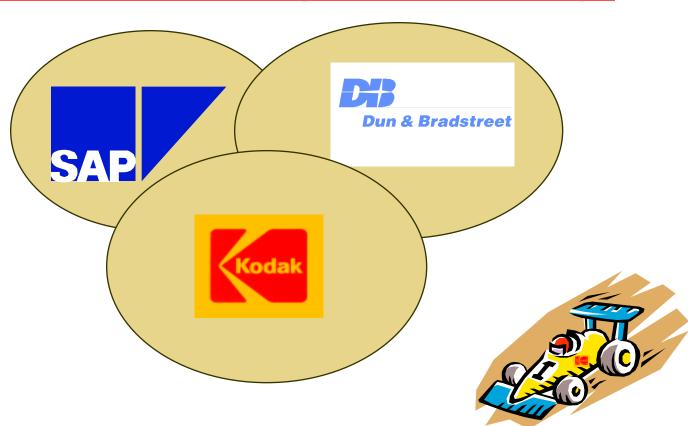
Procurement

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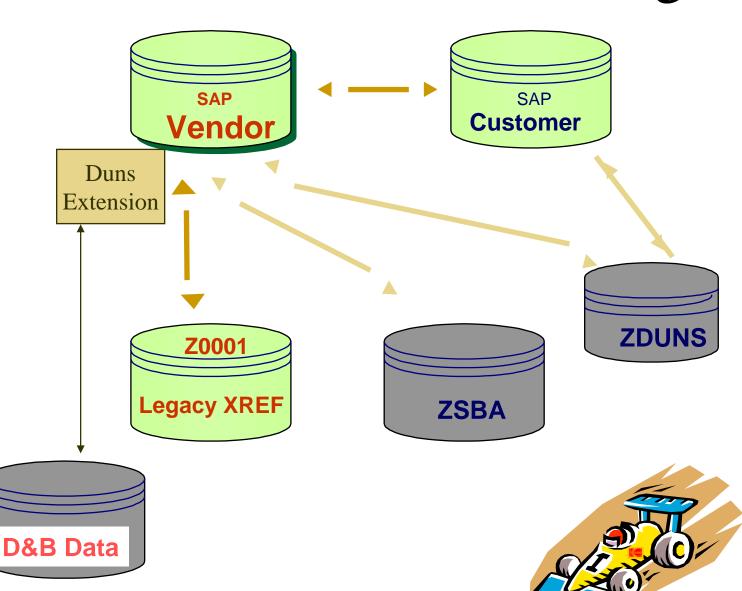
Key Supplier Relationships in Globalization of Vendor Master

Vendor Master Development Relationships





Database Linkages





Account Group Design

PCcccxx.

External Vendors

_	One Time	Int	Z 001	10-11,000
_	Supplier/Payee	Int	Z010	1-3,000,000

Payee Only
 Int
 Z020, Z900
 6-8,000,000

Internal Vendors

- Inter-Company Int 2033 10-12,000,00	_	Inter-Company	Int	Z035	10-12,000,000
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Inter-Company Int Z035 10-12,000,000

Systems Ext Z030 Sxxxxxxx

Employee Ext Z099 ZZxxzzzzzz

Petty Cash Ext Z995



Thresholds

- Internal vs External Vendors
- Transactions
 - Purchasing
 - Invoicing
 - **▲** Disbursements
- Global Future Direction
 - Vendor Type (Industry Code)
 - Material Type
 - Material Groups
 - SPSC Coding







Meeting the Needs

- Create realistic scrubbing Criteria
 - **▲ Use Match Confidence Rating Levels**
 - Address correction
 - Name Alias cleanup
- Data Append
 - Credit and Business Data
 - Phone and Fax Information
 - Tax Information
 - Business Style Information
 - Sole Proprietor etc.

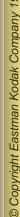






Cost Analysis

- Use of Key Supplier Relationships gave us:
 - Lower Cost to Labor Ratio
 - Higher Accuracy in Data Cleanup
 - Standardization of Formatting
- Global Contract for Billing Management
 - Billing hit Conversion Country Accounts
- Files returned meet the BDC Load Formats







Cycle Time Reduction

- Reduce cycle time in preparation and processing Conversions
 - Both In-house labor as well as D/B Labor
 - Global as well as Regional and Local Labor
 - Use a Standard process of File Mgmt
- Allowed to focus on Design not Data







How did we get there?

- Determination of Data Gaps
 - Identified who had the data
 - Cost to Obtain Data vs self Development
- Staff Analysis
 - Who had labor to do this effort
 - Create Staffing Process
- What to Scrub
 - Create Threshold Process
 - Establish data Quality Validation Process
 - Test Data vs Production Data Separation



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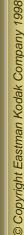
Duns Menu Path

👑 Change Vendor: Cont	rel Date			
	ras Mormetion Egyiron	ment System H <u>e</u> lp		fourtimenting a some user is a harmer
V	Request D&B Detail		C C 7	
Previous screen 1	Nex Clear D&B Date	dministrat.data		
Vendor	D	Bradstreet	Murra	y Hill NJ
Account control				
Customer		Authorization		
Trading partner		Group key		
Tax information				
Tax code 1			□ Equalizatn tax	
Tax code 2			☐ Sole proprietor	
Fiscal address			□ Tax on sls/pur.	
Tax juris, code		VAT reg. no.		Other
Reference data				
Location no. 1		Location no. 2	Check	digit
Cred. Info no. Industry	62-261-0699	Last ext. review		



Project Attention Areas

- List delays and problems since last status update was given
 - list corrective actions being taken
 - address schedule implications
- Make sure you understand
 - issues that are causing delays or impeding progress
 - why problem was not anticipated
 - if customer will want to discuss issue with upper management







Schedule

- List top high-level dates
 - Phases and Gates
 - Key Reviews
 - Start-up
 - Stabilization
- Distribute more detailed schedule if appropriate
 - Make sure you are familiar with details of schedule so you can answer questions
 - Keep track of late items
 - Constant follow-up is required







Deliveries

- List main critical deliverables
 - Yours to internal client
 - Yours to outside services
 - Outside services to you
 - Other departments to you
- Understand your confidence rating to each deliverable
 - Is it denial?
 - Success implementors







Costs

- List new projections of costs
 - Include original estimates
 - Understand source of differences in these numbers
 be ready for questions
- If there are cost overruns
 - summarize why
 - list corrective or preventative action
 - set realistic expectations for future expenditures







Technology

- List technical problems that have been solved
- List outstanding technical issues that need to be solved
 - Summarize their impact on the project
 - What is needed when ?
- List any dubious technological dependencies for project
 - Indicate source of doubt
 - Summarize action being taken or backup plan







Goals for Next Review

- Date of Next Status Update
- List goals for next review
 - specific items that will be done
 - issues that will be resolved
- Make sure anyone involved in project understands action plan
 - Central Documentation







The KEY for PROJECT





- Internal SME'S
- ALLIANCES
- CONSULTANTS
- INDUSTRY GROUPS
- INTERNET
- DATA PROVIDERS









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