Welcome to the P-STRAT Simulation Experience!

Interactive, Real-Time Procurement Strategy Simulation

- Rene A. Yates, C.P.M.
- ISM Manager, Professional Development Services
- 480-752-6276 ext. 3080
- ryates@ism.ws





Executive Summary

- Intense 2-day learning experience
 - Formulate and execute a supply strategy
 - Apply supply management tools
- Can be intertwined with lectures, group discussions and team presentations for optimized learning impact
- The simulation can sit alongside, or be woven into, a client's own learning material
- As a client said, "It raises people above the transaction mentality"
- Users of P-Strat include Alcoa Europe, British Telecom, Gillette International, GKN, Kraft International, InBev, Lloyds TSB, Phelps Dodge Mining, Unilever International



The Simulated Supply Environment

- Four teams, each representing one of four competing mobile phone companies
- Take over "steady state" sub-optimal sourcing situation
 - Different sourcing patterns
 - Incumbent suppliers
- Goals: progress and improve
 - Price-quality-delivery mix based on strategic considerations
- Success depends totally on quality of supply decisions
- No marketing/sales decisions



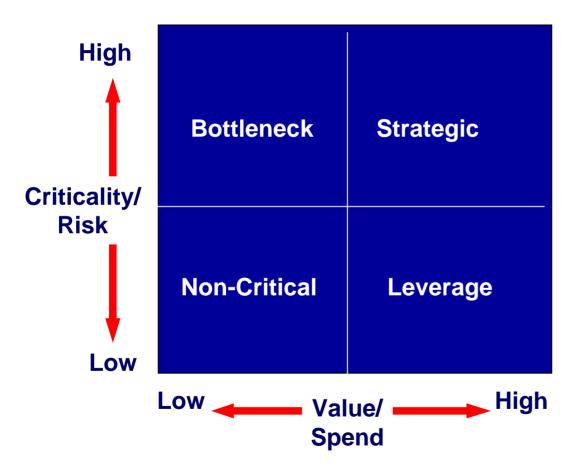


The Participants' Tasks

- Map spend and assess criticality of supply
- Gather supply market & supplier intelligence
- Formulate and execute strategies
- Execute supply management initiatives
- Apply strategically-appropriate tools & techniques (right tool-right supplier-right sequence)
- Assess and select suppliers (price-quality-service mix)
- Analyze results
- Manage components and finished goods inventory
- Present business plan to CEO (Instructor)



Formulating Strategies (Kraljic Matrix)



- Teams agree on quadrant
 - Assess Value
 - Assess Criticality
 - Assign to Quadrant
- Identify quadrant goals
- Develop strategies
- Present to CEO (facilitator)



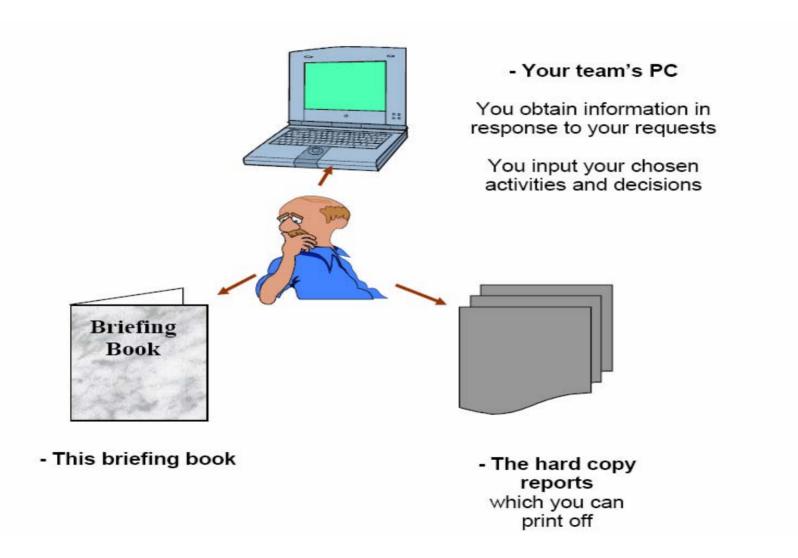


The Setup ~ Learning Environment

- 5 rounds representing 5 trading periods
- Over 17 intelligence-gathering options available
 - Consumer satisfaction report
 - Investigate suppliers outsourcing practices
- Over 19 supply tools/initiatives available
 - Price benchmarking
 - Bundle deals



Sources of Intelligence





INTELLIGENCE-GATHERING OPTIONS

These are displayed in intelligence window on-screen

- 1 Request for information to an individual supplier
- 2 Request for price quotations from suppliers
- 3 Latest consumer satisfaction report
- 4 Feasibility study Use of price benchmarking
- 5 Management investigation Long-term contracts
- 8 Management investigation Bundle deals
- 6 Management investigation Financing deals
- 7 Management investigation Rationalization of suppliers
- 9 Feasibility study Supplier quality assessment (SQA)
- 10 Investment bank report Currency forecasts and hedging
- 11 Investigation into suppliers' delivery contractors
- 12 Management study of call centre contract
- 13 Management study of distribution contract
- 14 Management study of facilities contract
- 15 Feasibility study Use of online auctions
- 16 Feasibility study Use of benchmarking of suppliers' costs
- 17 Investigation into suppliers' outsourcing practices





SUPPLY INITIATIVES LIST ('LEVERAGE TOOLS')

These not on-screen - require release of secret code number

1	Execute supplier price benchmarking
2	Execute long-term contracts with supplier
3	Execute bundle deal with supplier
4	Execute Supplier Quality Assessment confidential study
5	Execute Supplier Quality Assessment collaborative activity
6	Execute supplier rationalisation
7	Execute financing deal (vendor financed inventory)
8	Execute currency hedging for euro currency
9	Execute switch of supplier delivery subcontractor
10	Execute call centre benchmarking project
11	Execute distributor benchmarking project
12	Execute facilities benchmarking project
13	Request tenders for call centre contract
14	Request tenders for distribution contract
15	Request tenders for facilities contract
16	Set up E-tender/reverse auction event
17	Run E-tender/reverse auction event
18	Execute supplier cost benchmarking
19	Execute switch to direct sourcing from tier 2 supplier



P-STRAT Local Area Network updates every 30 seconds! Team computers are connected to the tutor's PC

Activities consume company management time and budget; these are limited - must prioritise

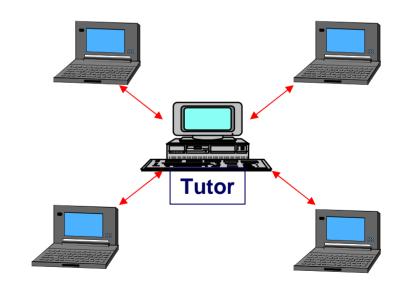
Link with supply markets and end-customer marketplace

Intelligence-gathering, procurement initiatives, purchasing decisions in real-time

What teams do affects situation and affects the other teams – it's interactive!

Deadlines by which all decisions must be executed

Chip spot prices, messages displayed on screen, vary in real time





Documents, not just statistics, flow across the network

Typical Simulation Progression

A series of trading periods each with a <u>deadline</u> . . .

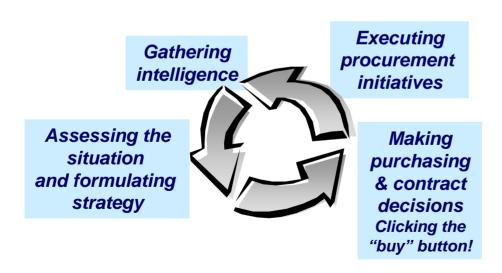


Periods will speed up

With breaks for discussions on participants' thinking

Plus team's present strategies to facilitator (acting CEO)

Within each activity period teams will be . ..



Brainpower and teamwork is more important than the computer...



... the computer is a means of executing activities!

... after deadline results & reports will be fed back for that period





Metrics for Improvement

- Sales Revenue
- Component Costs
- Production Efficiency
- Operating profit
- Impact of Poor Quality
- Customer Satisfaction Levels
- Call Center and Distribution Costs



Simulation Benefits

- Identify, gather, and analyze intelligence for procurement decisions
- Practice developing and executing a supply/procurement strategy
- Assess and select suppliers consistent with the adopted strategy
- Explore how supply management tools can be used to lower cost, improve supplier performance and leverage supplier innovation
- Build teamwork
- Learn how to generate commercial benefits and long-term value
- Leading-edge!

I hear, I forget
I see, I remember
I do, I understand





Skills Development in Simulation

- People are forced by the momentum of the game to think, act and participate
- Many facets of decision making may be practiced in a simulated environment – and mistakes made are safe!
- Learning is retained due to the intense, competitive, and interactive nature of the event
- Staff from the same or different areas get benefits from working together ~ it is excellent for team-building and the adoption of a common approach
- It is fun!
- It is globally unique ~ the only simulation 100% supply management

Action

Passion

Teamwork

Challenge





Additional Skill-Development Benefits

- Team Building and Team Dynamics
- Strategy Development and Execution
- Financial Analysis
- Market Intelligence
- Impact of Supplier Quality and Performance
- Risk and Decision Making
- Business Case Presentation



SAMPLE SCREEN SHOTS





Cost of Quality Considerations

	Cost of returning a defective component	Cost of rework per unit \$	Cost of handling warranty returns per unit \$	
Low price model	1.03	2.70	5.00	
Lower-mid model	1.03	3.00	5.00	
Upper-mid model	1.03	3.90	5.00	
Premium model	1.03	4.80	5.00	





Indirect Purchase Suppliers

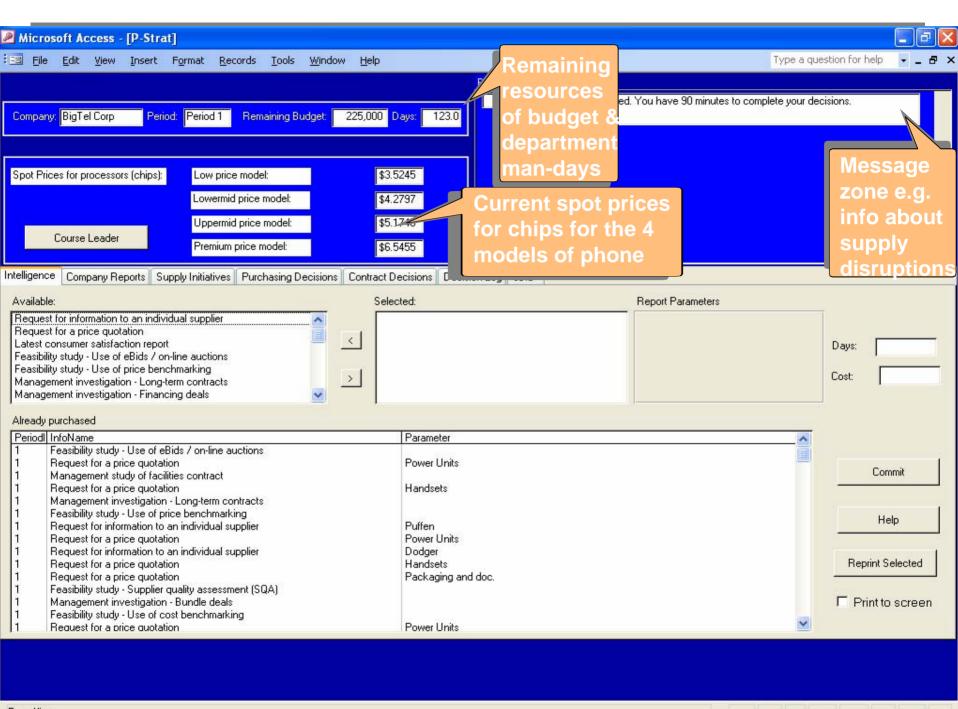
	Distributors of finished goods
1	Drivewell Distribution
2	Danson Logistics
3	Dovetail Deliveries
4	Dobbart Distribution

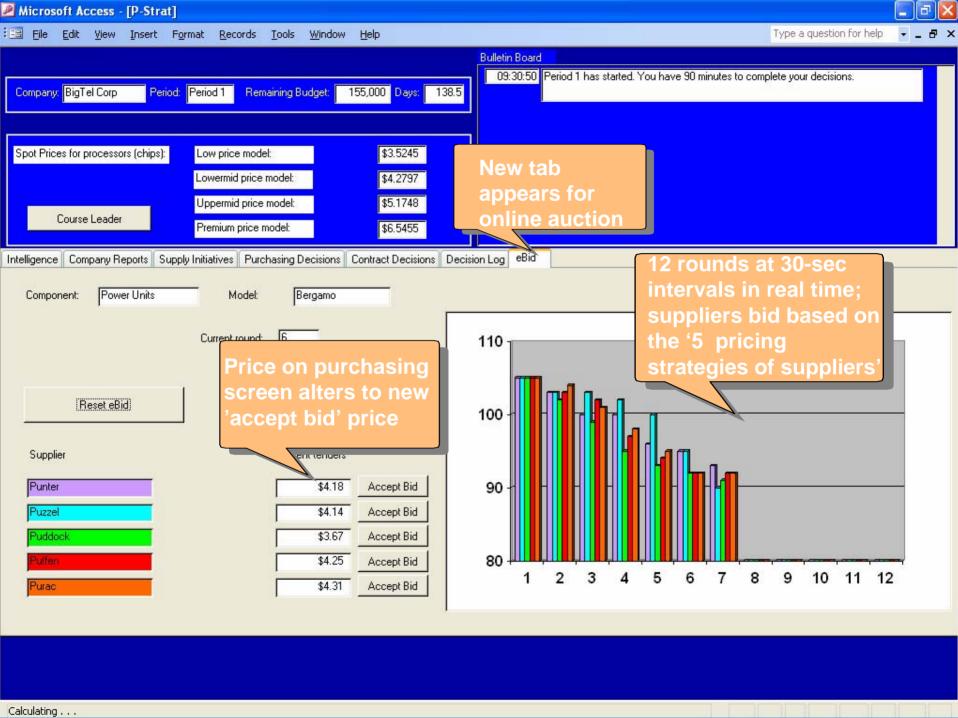
	Facilities Providers
1	Fab Services
2	Fairway Services
3	Faithfull Services
4	Famous Services

	Call Centre Providers
`1	Callfine
2	Callex
3	Callco
4	Callcorp









Financial Report

Company: BigTel Corp

Period: Period 0



Product Berne		Biarritz		Bergamo		Barcelona		Total		
Unit Sales	1,263,182		499,665		361,722		195,305		2,319,87 +	
Sales Revenue	‡96, + 38,97 +	100.0%	¥25,512,8 9 5	100.0%	\$23,085,102	100.0%	\$ 16,20+,+++	100.0%	F121,241,414	100.0%
Sales Credits	\$761,926	1.4%	\$ 191,347	0.8%	\$607,138	2.6%	\$294,921	1.8%	\$1,855,332	1.5%
Labour	\$ 10,7 16,285	19.0%	\$4,229,968	16.6%	\$3,114,937	13.5%	\$ 1,653,37 4	10.2%	¥ 19,7 14,964	16.3%
Component Costs	\$31,862,761	96.5%	\$15,144,168	59.4%	\$ 13,2 1 9,561	57.3%	\$8,990,065	55. 9%	\$69,216,555	S7.1%
Gross Margin	\$ 13,098,002	23.2%	£5,947,412	23.3%	\$6,143,465	26.6%	\$5,266,084	32.9%	£30,454,963	25.1%
Returned component	\$241,484	0.4%	¥116,431	0.5%	\$ 1 t9,694	0.5%	\$39,82 4	0.2%	≨ 517, ∔ 33	0.4%
Warranty handling	‡85,265	0.2%	‡ 18,737	0.1%	\$ <i>47</i> ,566	0.2%	¥ 17,773	0.1%	‡169,3 + 1	0.1%
Re work cost	\$ 53,755	0.1%	‡37,175	0.1%	\$ 95,169	0.2%	¥14,594	0.1%	‡ 161,693	0.1%
Distribution costs	\$1,89 4,773	3.4%	\$7 49,498	29%	\$542,583	2.4%	\$292,957	1.8%	\$3, 4 79,811	2.9%
Hedging costs	\$0	0.0%	to.	0.0%	\$0	0.0%	\$0	0.0%	\$0	0.0%
Operational interest	\$105,485	0.2%	\$59,117	0.2%	\$59,857	0.3%	\$29,816	0.2%	\$254,275	0.2%
Warehousing cost	\$6+,52+	0.2%	‡25,08 ÷	0.2%	\$38,057	0.3%	\$1+,05+	0.2%	¥1+1,719	0.2%
Total Additional costs	\$2,445,285	4.3%	\$1,006,042	3.9%	\$863,927	3.7%	\$409,018	2.9%	\$4,724,272	3.9%
SCIand Consulting	\$0	0.0%	to.	0.0%	\$0	0.0%	\$0	0.0%	\$0	0.0%
Pacilities cost	\$512,060	0.9%	\$231,474	0.9%	\$209,447	0.9%	\$147,020	0.9%	\$1,100,000	0.9%
Call Centre cost	\$605,162	1.1%	\$273,550	1.1%	\$2 <i>4</i> 7,528	1.1%	\$173,751	1.1%	\$1,300,000	1.1%
G and A overheads	\$6,982,636	124%	\$3,196,458	124%	\$2,895,091	12.4%	\$2,004,815	12.4%	\$ 15,000,000	12.4%
Total Overheads	\$8,099,8\$	14.4%	\$3,661,491	14.4%	‡3,313,066	14.4%	\$2,325,586	14.4%	\$ 17,400,000	14.4%
Operating profit	\$2,552,859	4.5%	\$1,279,879	5.0%	\$1,995,473	8.5%	\$2,531,480	15.6%	£8,330,691	6.9%

Every line affected by supply management decisions; no marketing or sales decisions; GOAL: OPTIMIZE THE SUPPLY SITUATION BY FINAL PERIOD!





Manufacturing Report



Company: BigTel Corp

Period: Period 0

Product name	Production	Production efficiency	Defect rate	Rework rate	Warranty rate
Berne	1,284,460	94.3%	3.0%	1.6%	1.4%
Biarritz	499,665	94.5%	2.8%	2.5%	0.8%
B er gamo	395,671	92.9%	2.9%	3.6%	2.6%
Barcelona	206,827	94.5%	2.4%	1.5%	1.8%
Company Total	2,386,623				

Component Performance Report

Company: BigTel Corp

Period: Period 0



Productname	Supplier	No. ordered	Delivery service	Rejected on Inspectio	Detect rate	Production efficiency	Total closing stock
Power Units							
Bene	Pitzzel	1,500,000	94.00%	2.97 %	0.14%	95.00%	215,540
Blamitz	Purac	600,000	91.00%	5.85%	0.17%	96.00%	100,335
Bergamo	Puddock	480,000	94.00%	8.25%	0.25%	92.00%	84,329
Barcelona	P∥zzel	240,000	94.00%	2.97 %	0.14%	95.00%	33,173
Hand sets							
Bene	Натоо	1,500,000	91.00%	2.97 %	0.66%	99.00%	215,540
Blantz	Hancom	600,000	93.00%	4.68%	0.45%	98.00%	100,335
Bergamo	Harard	480,000	94.00%	3.15%	0.85%	95.00%	84,329
Barcelona Hancom		240,000	93,00%	4.68%	0.45%	98,00%	33,173
Trans celvers							
Bene	Trinco	1,500,000	94,00%	2.94%	1.60%	96.00%	215,540
Blantz	Trinco	600,000	94.00%	2.94%	1.60%	96.00%	100,335
Bergamo	Trex	480,000	93.00%	3.09%	1.20%	97.00%	84,329
Barcelona	Trex	240,000	93.00%	3.09%	1.20%	97.00%	33,173
Packaging and do	c.						
Bene	Dob so n	1,500,000	93,00%	3.75%	0.09%	96,00%	215,540
Blantz	Dode II	600,000	94.00%	2.37 %	0.08%	97.00%	100,335
Bergamo	Dodger	480,000	91.00%	6.72%	0.09%	95.00%	84,329
Barcelona Dodell		240,000	94.00%	2.37 %	0.08%	97.00%	33,173
Processors (chips)						
Bene	Champ	1,500,000	91.00%	3.00%	0.50%	98.00%	215,540
Blankz	Chic	600,000	94,00%	3.00%	0.50%	98.00%	100,335
Bergamo	Champ	480,000	91.00%	3.00%	0.50%	98.00%	84,329
Barcelona	Champ	240,000	91.00%	3.00%	0.50%	98.00%	33,173

Yields info on total cost of ownership behind supply price







